

# **EasySpheres Incorporated**

Part Number: 10-6337-XX ( -XX denotes sphere size)
Version No: 2.3
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

## **SECTION 1 Identification**

## **Product Identifier**

Product name	Solder Spheres   Sn63Pb37
Synonyms	Lead Bearing Solder Balls
Other means of identification	10-6337-XX ( -XX denotes sphere size)

Issue Date: 22/04/2023 Print Date: 22/04/2023

L.GHS.USA.EN

## Recommended use of the chemical and restrictions on use

Relevant identified uses	BGA ball replacement and attach
--------------------------	---------------------------------

## Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	EasySpheres Incorporated
Address	12012 SW Powell Butte Hwy Powell Butte Oregon 97753 United States
Telephone	(858) 486-4068
Fax	Not Available
Website	www.easyspheres.com
Email	admin@easyspheres.com

#### Emergency phone number

Association / Organisation	CHEMTREC 24-Hour Emergency Response
Emergency telephone numbers	(800) 424-9300
Other emergency telephone numbers	8584864068

#### SECTION 2 Hazard(s) identification

#### Classification of the substance or mixture

NFPA 704 diamond

000

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification Reproductive Toxicity Category 1B, Reproductive Toxicity Effects on or via Lactation

Hazard pictogram(s)	
Signal word	Danger

## Hazard statement(s)

H360	May damage fertility or the unborn child.
H362	May cause harm to breast-fed children.

## Hazard(s) not otherwise classified

Not Applicable

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P263	Avoid contact during pregnancy/while nursing.
P280	Wear protective gloves and protective clothing.
P270	Do not eat, drink or smoke when using this product.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.

## Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
Precautionary statement(s) Storage	

## Precautionary statement(s) Storage

P405	Store locked up.

## Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

## **SECTION 3 Composition / information on ingredients**

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
7440-31-5	63	<u>tin fume</u>
7439-92-1	37	lead

## **SECTION 4 First-aid measures**

## Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>

## Page 3 of 15

#### Solder Spheres | Sn63Pb37

Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</li> <li>For advice, contact a Poisons Information Centre or a doctor.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.</li> <li>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</li> <li>INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</li> </ul>

### Most important symptoms and effects, both acute and delayed

See Section 11

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- Particles of less than 1 um diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 ug/dL.
- British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 ug/dL; stop CaNa2EDTA if blood lead decreases below 40 ug/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

**BIOLOGICAL EXPOSURE INDEX - BEI** 

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 ug/100 ml	Not Critical	
2. Lead in urine	150 ug/gm creatinine	Not Critical	В
3. Zinc protoporphyrin in blood	250 ug/100 ml erythrocytes OR 100 ug/100 ml blood	After 1 month exposure	В

B: Background levels occur in specimens collected from subjects NOT exposed.

#### **SECTION 5 Fire-fighting measures**

#### Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility N

None known.

#### Special protective equipment and precautions for fire-fighters

Fire Fighting	Alert Fire
riterighting	Wear bre

Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire.

	<ul> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use fire fighting procedures suitable for surrounding area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> </ul>
	<ul> <li>If safe to do so, remove containers from path of fire.</li> <li>Equipment should be thoroughly decontaminated after use.</li> </ul>
Fire/Explosion Hazard	Under certain conditions the material may become combustible because of the ease of ignition which occurs after the material reaches a high specific area ratio (thin sections, fine particles, or molten states). However, the same material in massive solid form is comparatively difficult to ignite. Nearly all metals will burn in air under certain conditions. Some are oxidised rapidly in the presence of air or moisture, generating sufficient heat to reach their ignition temperatures. Others oxidise so slowly that heat generated during oxidation is dissipated before the metal becomes hot enough to ignite. Particle size, shape, quantity, and alloy are important factors to be considered when evaluating metal combustibility. Combustibility of metallic alloys may differ and vary widely from the combustibility characteristics of the alloys' constituent elements. Ignites spontaneously in air (pyrophoric) and burns with intense heat. Decomposition may produce toxic fumes of: metal oxides May emit poisonous fumes.

## **SECTION 6 Accidental release measures**

## Personal precautions, protective equipment and emergency procedures

See section 8

## **Environmental precautions**

See section 12

## Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Clean up waste regularly and abnormal spills immediately.</li> <li>Avoid breathing dust and contact with skin and eyes.</li> <li>Wear protective clothing, gloves, safety glasses and dust respirator.</li> <li>Use dry clean up procedures and avoid generating dust.</li> <li>Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (H-Class HEPA type) (consider explosion-proof machines designed to be grounded during storage and use). H-Class HEPA filtered industrial vacuum cleaners should NOT be used on wet materials or surfaces.</li> <li>Dampen with water to prevent dusting before sweeping.</li> <li>Place in suitable containers for disposal.</li> <li>Environmental hazard - contain spillage.</li> </ul>
Major Spills	<ul> <li>Environmental hazard - contain spillage.</li> <li>Moderate hazard.</li> <li>CAUTION: Advise personnel in area.</li> <li>Alert Emergency Services and tell them location and nature of hazard.</li> <li>Control personal contact by wearing protective clothing.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Recover product wherever possible.</li> <li>IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.</li> <li>ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.</li> <li>If contamination of drains or waterways occurs, advise Emergency Services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## **SECTION 7 Handling and storage**

## Precautions for safe handling

Safe handling	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>DO NOT allow material to contact humans, exposed food or food utensils.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> </ul>

## Page 5 of 15

### Solder Spheres | Sn63Pb37

	Avoid physical damage to containers.
	Always wash hands with soap and water after handling.
	Work clothes should be laundered separately. Launder contaminated clothing before re-use.
	Use good occupational work practice.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
	Store in original containers.
	Keep containers securely sealed.
	Store in a cool, dry area protected from environmental extremes.
	Store away from incompatible materials and foodstuff containers.
	Protect containers against physical damage and check regularly for leaks.
Other information	Observe manufacturer's storage and handling recommendations contained within this SDS.
	For major quantities:
	Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including
	stormwater, ground water, lakes and streams}.
	Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

## Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Polyethylene or polypropylene container.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>Derivative of electronegative metal.</li> <li>Derivative of electropositive metal.</li> <li>Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.</li> <li>These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.</li> <li>The state of subdivision may affect the results.</li> </ul>



- X Must not be stored together
- 0 May be stored together with specific preventions
- + May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

### **SECTION 8 Exposure controls / personal protection**

### **Control parameters**

#### **Occupational Exposure Limits (OEL)**

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	tin fume	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	tin fume	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	tin fume	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	tin fume	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available

### Part Number: 10-6337-XX ( -XX denotes sphere size) Version No: 2.3

## Page 6 of 15

Solder Spheres | Sn63Pb37

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	tin fume	Tin	2 mg/m3	Not Available	Not Available	[*Note: The REL also applies to other inorganic tin compounds (as Sn) except tin oxides.]
US OSHA Permissible Exposure Limits (PELs) Table Z-1	lead	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	lead	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	lead	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	lead	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	lead	Lead	0.050 mg/m3	Not Available	Not Available	See Appendix C [*Note: The REL also applies to other lead compounds (as Pb) see Appendix C.]

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
tin fume	6 mg/m3	67 mg/m3		400 mg/m3
lead	0.15 mg/m3	120 mg/m3		700 mg/m3
Ingredient	Original IDLH		Revised IDLH	
tin fume	Not Available		Not Available	
lead	Not Available		Not Available	

### MATERIAL DATA

The lead concentration in air is to be maintained so that the lead concentration in workers' blood remains below 0.060 mg/100 g of whole blood. The recommended TLV-TWA has been derived following a review of reports of adverse effects on reproduction, blood-pressure and other end-points of toxicity. A particular focus was an assessment of pre-natal blood lead (PbB) levels and post-natal cognitive levels. The fact that lead is a cumulative toxicant which can produce subtle, persistent and apparently permanent effects in the off-spring of lead exposed women is of particular concern. A current view holds that the identification of the PbB levels, that are protective during a working lifetime, is a necessary prerequisite in the recommendation of the TLV because PbB values, rather than workplace air lead concentrations, are more clearly related to adverse health effects. (see Biological Exposure Index - BEI - in "Advice to Doctor".)

## **Exposure controls**

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. We engineering controls can be highly effective in protecting workers and will typically be independent of worker provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the work that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air can designed properly. The design of a ventilation system must match the particular process and chemical or contemployers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fir obtain adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workpl "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effective	rinteractions to rker and ventilation ontaminant if ntaminant in use. it is essential to t is essential to lace possess varying
	contaminant.	,
	Contaminant. Type of Contaminant:	Air Speed:
		Air Speed: 0.25-0.5 m/s (50-100 f/min.)
	Type of Contaminant:	0.25-0.5 m/s

Part Number: 10-6337-XX ( -XX denotes sphere size) Version No: 2.3

#### Solder Spheres | Sn63Pb37

Issue Date: 22/04/2023 Print Date: 22/04/2023

grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity 2.5-10 m/s into zone of very high rapid air motion). (500-2000 f/min.) Within each range the appropriate value depends on: Lower end of the range Upper end of the range 1: Room air currents minimal or favourable to capture 1: Disturbing room air currents 2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity 3: Intermittent, low production. 3: High production, heavy use 4: Large hood or large air mass in motion 4: Small hood-local control only Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan. for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. Individual protection measures, such as personal protective equipment Safety glasses with side shields Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should Eye and face protection include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] Skin protection See Hand protection below The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for Hands/feet protection long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: Excellent when breakthrough time > 480 min Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. • Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there

is abrasion or puncture potential

	<ul> <li>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</li> <li>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</li> <li>polychloroprene.</li> <li>nitrile rubber.</li> <li>butyl rubber.</li> <li>fluorocaoutchouc.</li> <li>polyvinyl chloride.</li> <li>Gloves should be examined for wear and/ or degradation constantly.</li> </ul>
Body protection	See Other protection below
Other protection	<ul> <li>Overalls.</li> <li>P.V.C apron.</li> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> <li>Eye wash unit.</li> </ul>

#### **Respiratory protection**

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

#### \* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

• Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.

• Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)

 $\cdot$  Use approved positive flow mask if significant quantities of dust becomes airborne.

 $\cdot$  Try to avoid creating dust conditions.

Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.

P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles

Suitable for:

· Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.

· Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

## **SECTION 9** Physical and chemical properties

#### Information on basic physical and chemical properties

Appearance	Gray		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available

pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## **SECTION 11 Toxicological information**

## Information on toxicological effects

Ingestion	<ul> <li>vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.</li> <li>Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.</li> <li>Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.</li> <li>Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract</li> </ul>
	Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic

Page 10 of 15
Solder Spheres | Sn63Pb37

	Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. There is sufficient evidence to establish a causal relationship between human exposure to the material and impaired fertility. Chronic exposure to tindusts and fume results in "stannosis" a mild form of pneumoconiosis. Chest symptoms develop several years after breathing difficulties (dyspnae) occur. No case of massive fibrosis from over-exposure to tin has been reported. Excessive exposure to lead can affect the blood, the nervous system, heart, endocrine organs and the immune system and the digestive system. The synthesis of haemoglobin is inhibited and can result in anaemia. If left untreated, neuromuscular dysfunction, possible paralysis and encephalopathy (brain tissue damage) may result. Other symptoms of overexposure include joint and muscle pain, weakness of the extensor muscles (frequently the hand and wrist), headache, dizziness, abdominal pain, diarrhoea, constipation, nausea, vomiting, blue line on the gums, insomnia and metallic taste. High body levels produce cerebrospinal pressure, brain damage with stupor leading to coma and, in some case, death. Early symptoms of lead poisoning ("plumbism") include anorexia and loss of weight, constipation, apathy or irritability, occasional vomiting, fatigu

Calder Orberta   Crc2Db27	ΤΟΧΙΟΙΤΥ	IRRITATION
Solder Spheres   Sn63Pb37	Not Available	Not Available
	тохісіту	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
tin fume	Inhalation(Rat) LC50: >4.75 mg/l4h <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
	тохісіту	IRRITATION
	TOXICITY dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	IRRITATION Not Available
lead		
lead	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	
lead Legend:	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup> Inhalation(Rat) LC50: >5.05 mg/l4h <sup>[1]</sup> Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	

Solder Spheres   Sn63Pb37	Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies.
TIN FUME	No significant acute toxicological data identified in literature search.
LEAD	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.

Data available to make classification

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	✓
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

**SECTION 12 Ecological information** 

### Toxicity

	Endpoint	Test Duration (hr)	Species		Value	Source
Solder Spheres   Sn63Pb37	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species		Value	Source
	NOEC(ECx)	168h	Crustacea			2
tin fume	EC50	72h	Algae or other aquatic plants			2
	LC50	96h	Fish		>0.0124mg/l	2
	Endpoint	Test Duration (hr)	Species	Va	alue	Source
	NOEC(ECx)	672h	Fish	0.	00003mg/l	4
11	EC50	96h	Algae or other aquatic plants			4
lead	EC50	72h	Algae or other aquatic plants			2
	LC50	96h	Fish	0.	0079mg/l	2
		48h	Crustacea	0	029mg/l	2

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

#### For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.

Ecotoxicity: Even though many metals show few toxic effects at physiological pH levels, transformation may introduce new or magnified effects.

Lead is primarily an atmospheric pollutant that enters soil and water as fallout, a process determined by physical form and particle size. Lead in the form of alkyls has been introduced to the environment primarily from leaded petrol. These are converted to water-soluble lead compounds of high toxicity and availability to plants. Such compounds easily leach from soil to contaminate water sources close to highways. Lead that has entered the aquatic system from run-off or as fallout of insoluble precipitates is found in sediments. The biological methylation of inorganic lead by lake sediment micro-organisms has been demonstrated although its significance is not entirely clear. Other forms of soluble or insoluble lead may also enter the environment and undergo bioaccumulation through a series of biological incidents.

Tin may exist in either divalent (Sn2+) or tetravalent (Sn4+) cationic (positively charged) ions under environmental conditions. Tin(II) dominates in reduced (oxygen-poor) water, and will readily precipitate as a sulfide (SnS) or as a hydroxide (Sn(OH)2) in alkaline water. Tin(IV) readily hydrolyses, and can precipitate as a hydroxide. The solubility product of Sn(OH)4 has been measured at approximately 10 exp(-56) g/L at 25 °C. In general, tin(IV) would be expected to be the only stable ionic species in the weathering cycle.

Tin in water may partition to soils and sediments. Cations such as Sn2+ and Sn4+ will generally be adsorbed by soils to some extent, which reduces their mobility. Tin is generally regarded as being relatively immobile in the environment. However, tin may be transported in water if it partitions to suspended sediments, but the significance of this mechanism has not been studied in detail. Transfer coefficients for tin in a soil-plant system were reported to be 0.01-0.1.

A bioconcentration factor (BCF) relates the concentration of a chemical in plants and animals to the concentration of the chemical in the medium in which they live. It was estimated that the BCFs of inorganic tin were 100, 1,000, and 3,000 for marine and freshwater plants, invertebrates, and fish, respectively. Marine algae can bioconcentrate tin(IV) ion by a factor of 1,900.

Inorganic tin cannot be degraded in the environment, but may undergo oxidation-reduction, ligand exchange, and precipitation reactions. It has been established that inorganic tin can be transformed into organometallic forms by microbial methylation. Inorganic tin may also be converted to stannane (H4Sn) in extremely anaerobic (oxygen-poor) conditions by macroalgae.

 $\ensuremath{\text{DO NOT}}$  discharge into sewer or waterways.

#### Persistence and degradability

	stence: Water/Soil Persistence: Air	Ingredient
No Data available for all ingredients No Data available for all ingredients	ata available for all ingredients No Data available for all ingredients	

## **Bioaccumulative potential**

Ingredient	Bioaccumulation
	No Data available for all ingredients
Mobility in soil	
Ingredient	Mobility

#### **SECTION 13 Disposal considerations**

Naste treatment methods	
Product / Packaging disposal	<ul> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> <li>Otherwise: <ul> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>DO NOT allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> <li>Recycle wherever possible or consult manufacturer for recycling options.</li> <li>Consult State Land Waste Management Authority for disposal.</li> <li>Bury residue in an authorised landfill.</li> <li>Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul> </li> </ul>

#### **SECTION 14 Transport information**

### Labels Required

Marine Pollutant	NO

Shipping container and transport vehicle placarding and labeling may vary from the below information. Products that are regulated for transport will be packaged and marked as Dangerous Goods in Excepted Quantities according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

#### Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

No Data available for all ingredients

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

## Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

#### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tin fume	Not Available
lead	Not Available

#### Transport in bulk in accordance with the IGC Code

# Page 13 of 15

Solder Spheres | Sn63Pb37

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US OSHA Permissible Exposure Limits (PELs) Table Z-3

Notification Requirements

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Section 12(b) - List of Chemical Substances Subject to Export

Product name	Ship Type
tin fume	Not Available
lead	Not Available

## **SECTION 15 Regulatory information**

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### tin fume is found on the following regulatory lists

the function of the following regulatory lists	
International WHO List of Proposed Occupational Exposure Limit (OEL)	US NIOSH Recommended Exposure Limits (RELs)
Values for Manufactured Nanomaterials (MNMS)	US OSHA Permissible Exposure Limits (PELs) Table Z-1
US - Alaska Air Quality Control - Concentrations Triggering an Air Quality	US OSHA Permissible Exposure Limits (PELs) Table Z-3
Episode for Air Pollutants Other Than PM-2.5	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Massachusetts - Right To Know Listed Chemicals	
US DOE Temporary Emergency Exposure Limits (TEELs)	
lead is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	US CWA (Clean Water Act) - Priority Pollutants
International Agency for Research on Cancer (IARC) - Agents Classified by	US CWA (Clean Water Act) - Toxic Pollutants
the IARC Monographs	US DOE Temporary Emergency Exposure Limits (TEELs)
International Agency for Research on Cancer (IARC) - Agents Classified by	US EPA Integrated Risk Information System (IRIS)
the IARC Monographs - Group 1: Carcinogenic to humans	US EPCRA Section 313 Chemical List
International Agency for Research on Cancer (IARC) - Agents Classified by	US National Toxicology Program (NTP) 15th Report Part B. Reasonably
the IARC Monographs - Group 2B: Possibly carcinogenic to humans	Anticipated to be a Human Carcinogen
International WHO List of Proposed Occupational Exposure Limit (OEL)	US NIOSH Recommended Exposure Limits (RELs)
Values for Manufactured Nanomaterials (MNMS)	US OSHA Carcinogens Listing
LIC Algebra Air Quality Control Concentrations Trianships on Air Quality	

US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5

US - California - Biomonitoring - Priority Chemicals

US - California Proposition 65 - Maximum Allowable Dose Levels (MADLs) for Chemicals Causing Reproductive Toxicity

US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens

US - California Proposition 65 - Reproductive Toxicity

US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US - Massachusetts - Right To Know Listed Chemicals

US Clean Air Act - Hazardous Air Pollutants

### **Federal Regulations**

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

### Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No

# Page 14 of 15

Solder Spheres | Sn63Pb37

Respiratory or Skin Sensitization	
Serious eye damage or eye irritation	
Specific target organ toxicity (single or repeated exposure)	
Aspiration Hazard	No
Germ cell mutagenicity	
Simple Asphyxiant	
Hazards Not Otherwise Classified	

#### US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (Ib)	Reportable Quantity in kg
lead	10	4.54

### **State Regulations**

### US. California Proposition 65

WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>.

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (tin fume; lead)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tin fume; lead)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## **SECTION 16 Other information**

Revision Date	22/04/2023
Initial Date	23/04/2023

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references. The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

Issue Date: 22/04/2023 Print Date: 22/04/2023

IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors BEI: Biological Exposure Index** AIIC: Australian Inventory of Industrial Chemicals **DSL: Domestic Substances List** NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory **KECI:** Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances